

Soldering Stackable 4mm Banana plugs

1. Clamp the plug body in a vice. We use a folded paper towel in the vice jaws to stop the heat from the soldering iron from heating the vice. Note that the cupped side of the hole is uppermost.



2. Tin the hole, being careful not to overfill as the solder will flow through the plug.



3. Tin the wire and solder into the hole in the plug body.



4. After letting the body of the plug cool completely; insert it into the shell as shown and snap the shell closed.

